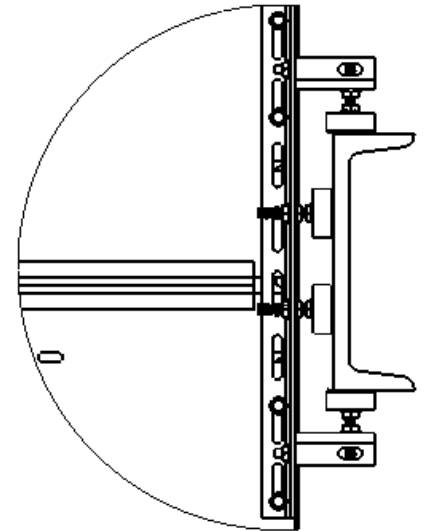
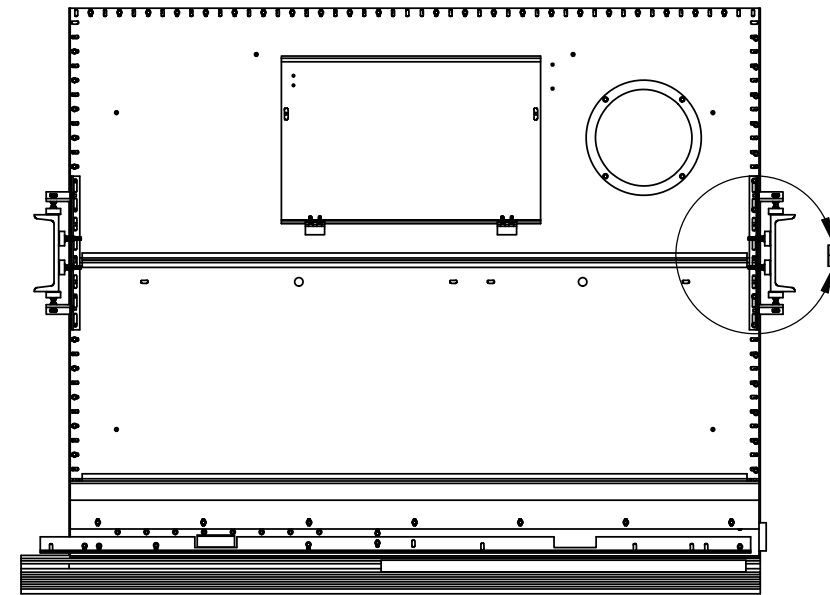


DETAIL A
SCALE 1 : 4

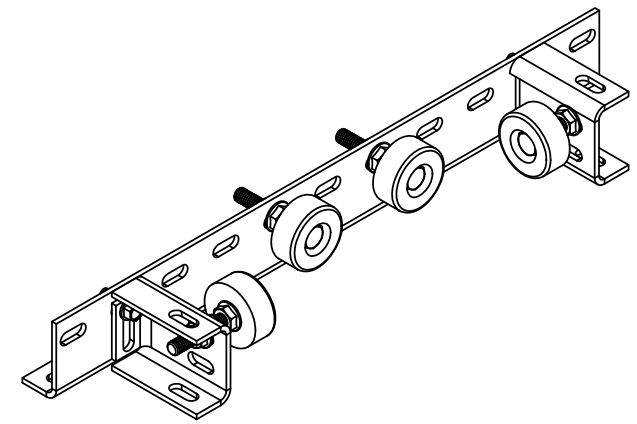
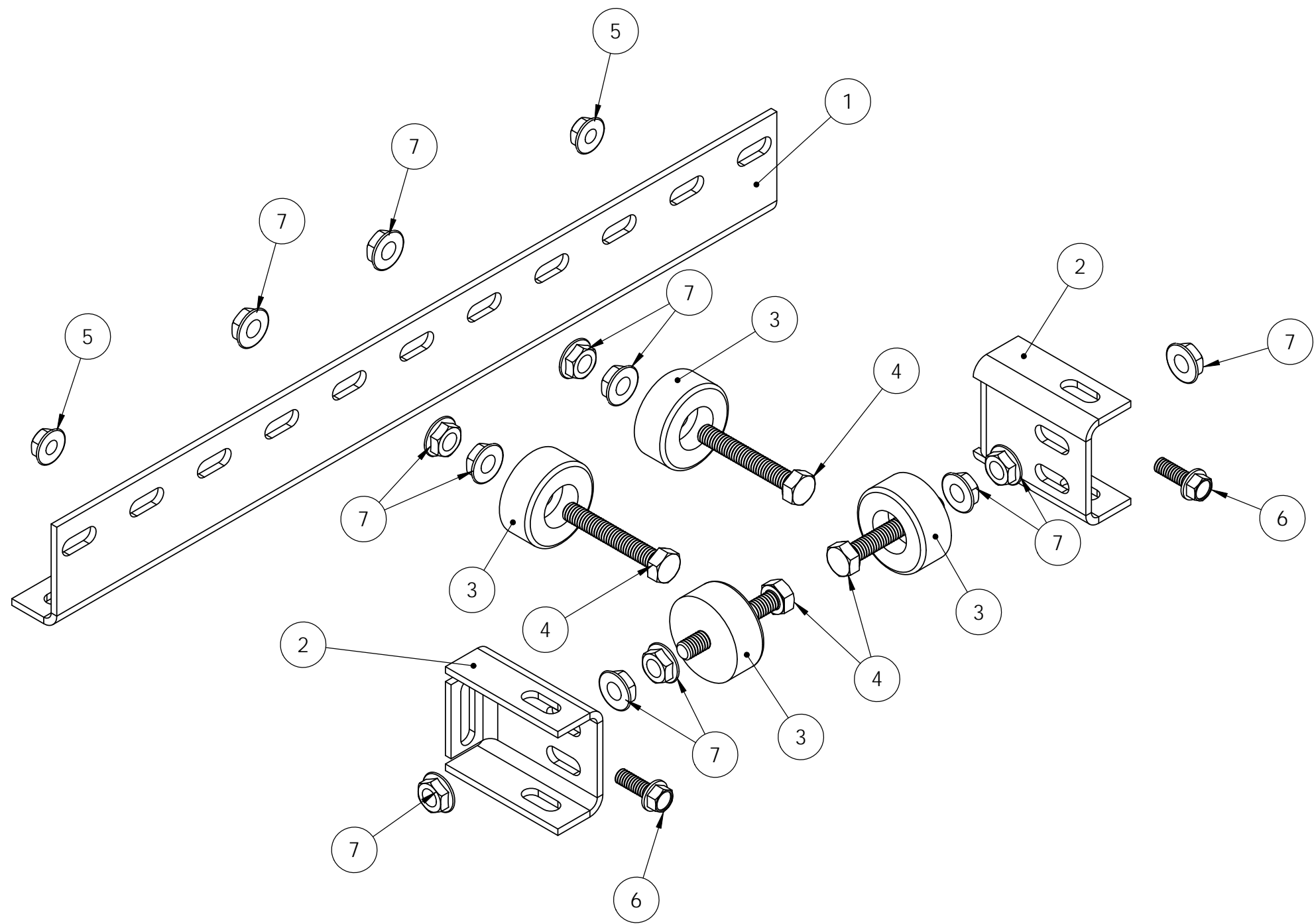


DETAIL B
SCALE 1 : 6

INSTALLATION INSTRUCTIONS:

- POSITION THE STEADY BRACKETS TO FIT AROUND THE STILE CHANNELS ON EACH SIDE OF THE CAB. SECURE ANGLE TO CANOPY USING 1/4-20 x 3/4" WHIZ BOLTS AND NUTS. (SEE DETAIL A & DETAIL B)
- ADJUST RUBBER BUMPERS TIGHT AGAINST STILES AND SECURE.

CANTON ELEVATOR ARCHITECTURAL PRODUCTS		
ORIGINAL MODEL	07/27/09	PRITCHARD
JOB NAME: -		JOB NUMBER: -
DESCRIPTION: STEADY BRACKET TO CAB ASSEMBLY		DRAWN BY: -
DRAWING NUMBER: ?		DATE: -
REV 0		SCALE: 1:1 SHEET 1 OF 1



ITEM NO.	QTY.	PART NUMBER	DESCRIPTION
1	1	CA-ST-SA	STEADY ANGLE
2	2	CA-ST-SB	STEADY BRACKET
3	4	RBW-1500-02	RUBBER BUMPER
4	4	516-18-HH-200	5/16-18 HEX BOLT 2.00" LONG
5	2	14-20 WHIZ NUT	1/4-20 WHIZ NUT
6	2	1420-75-WB	1/4-20 x 3/4" WHIZ BOLT
7	12	516-18 WHIZ NUT	5/16-18 WHIZ NUT

INSTALLATION INSTRUCTIONS:

1. ASSEMBLE STEADY BRACKET AS SHOWN.
2. ADJUST RUBBER BUMPERS TIGHT AGAINST STILES AND MOUNT TO CANOPY WITH 1/4-20 X 3/4" WHIZ BOLTS AND 1/4-20 WHIZ NUTS.

ORIGINAL MODEL	08/07/09	PRITCHARD
JOB NAME:	-	JOB NUMBER:
DESCRIPTION:	STEADY BRACKET ASSEMBLY	DRAWN BY:
		DATE:
DRAWING NUMBER:	REV	SCALE: 1:4
CA-STB-ASB	0	SHEET 1 OF 1